

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	2706-08-08-SS	BULKHEAD STRAIGHT
2	1	505H-1009-10	BRACKET
3	1	505H-1009-11	BRACKET
4	1	505H-1009-12	BALL VALVE
5	1	91828A410	NUT-METRIC (ALT. 90710A120)
6	1	95060A390	LOCK WASHER-METRIC (ALT. 93925A280)
7	2	AN502-10-4	SCREW
8	1	FBM2008	UNION
9	2	NAS1149D0316J	WASHER

NOTES:

1 PREPARE PART FOR PRIMER:

- a. USE EXTRA CAUTION AND WEAR GLOVES WHILE PREPARING PARTS FOR PRIMER.
b. THOROUGHLY CLEAN ANODIZED PART USING ISOPROPYL ALCOHOL.
c. USE COMPRESSED AIR FREE OF WATER AND CONTAMINANTS.

2 PAINT ADHESION TEST:

FOR BOTH DRY AND WET TESTS, USE A TAPE WITH AN ADHESION TO STEEL OF 70 OZ/IN MINIMUM.

- a. DRY TAPE TEST DONE ONCE EVERY LOT.
i. PLACE THE TAPE ON THE PRIMERED SURFACE AND AFFIX WITH FIRM PRESSURE.
ii. REMOVE THE TAPE WITH AN ABRUPT MOTION (JERK).
iii. LOSS OF ADHESION TO THE BASE MATERIAL CONSTITUTES A FAILURE.
b. WET TAPE TEST DONE ONCE EVERY LOT.
i. SOAK THE PART WITH DISTILLED OR DEIONIZED WATER FOR 24 HRS.
(ALTERNATIVELY: AN ANODIZED COUPON WITH AN AREA ABOUT 4 INCHES X 4 INCHES MAY BE USED)
ii. DRY THE SURFACE WITH A CLEAN CLOTH.
iii. REPEAT STEPS i THRU iii OF DRY TAPE TEST.

3 APPLY PERMATEX ULTRA COPPER #81878 ON FITTING THREADS BEFORE INSTALLING INTO VALVE.

REVISION HISTORY					
DATE	REV	DESCRIPTION	AUTHOR	CHECKED BY	APPROVED
11/24/15	B	ON -10, DISTANCE BETWEEN HOLES WAS 1.07 AND SLOT ADDED BETWEEN HOLES. ON -12, DISTANCE BETWEEN HOLES WAS 1.075.	JT	LS	JT
01/05/16	C	CHANGED NAS1149D0563J WASHER TO 95060A390 LOCK WASHER; CHNAGED MS21042L5 LOCKING NUT TO 91828A410 NUT.	JT	LS	JT
03/09/16	D	ON -11 BRACKET: CHANGED 0.97 TO 1.09, 0.225 SLOT TO 0.210 AND BEND 0.41 TO 0.54. ON -12 BALL VALVE, CHANGED 100091-GRAFOIL TO ES24000-1; ADDED ALTERNATE PART NUMBERS FOR METRIC NUT AND LOCK WASHER; ON -10 BRACKET, OMITTED SEALING PROCESS OF ANODIZE AND ADDED PAINT ADHESION TEST WITH NOTES 1 & 2; UPDATED TORQUE OF ITEM #7 WAS 7-12 IN-LBS; ADDED NOTE 3; ADDED TORQUE CALLOUT FOR ITEMS #1 AND #8.	JT	LS	JT
6/13/17	E	ADDED BEND CHART TO -11 BRACKET	PM	LS	JT
8/3/17	F	ADDED -2 ASSY, ADDED NOTE FOR SAFETY WIRE BETWEEN -15 & -13. REPLACED -11 BRACKET WITH -13 TO INCLUDE .063" DIA. HOLE, REPLACED -12 (2000PSI) BALL VALVE WITH -14 (1000PSI) BALL VALVE, REPLACED 91828A410 NUT WITH -15 NUT TO INCLUDE .063" DIA HOLE. -2 ADDED #10 FOR MS20995C32SS SAFETY WIRE. ADDED TORQUE VALUES TO -14.	PM	LS	JT
8/18/17	G	ADDED 0.02 DIMENSION TO -13 AND "1000 WOG MARKING" NOTE TO -14	PM	LS	JT
12/27/17	H	ADDED BEND TABLE AND CALLOUT TO -10 BRACKET.	EW	LS	JT
7/5/19	J	-10 BEND CHART: CHANGED BEND PUNCHES FROM #9 TO #6 AND 2nd BEND DIE FROM #1 TO #2.	DT	LS	ZA
6/23/2022	K	Item 8 of Parts List was corrected to FBM2008	AD	MH	MH

-1 VALVE ASSY

Paravion [®] Technology Inc.		TITLE BLEED AIR SHUTOFF VALVE		DRAWING NUMBER 505H-1009	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XX = ±.05 .XXX = ±.010 ANGLES = ± 1°		DRAWN BY JT	CHK'D BY LS	APRVD. BY JT	DATE 11/16/2015
THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		DO NOT SCALE DRAWING		SHEET 1 OF 8	
3RD ANGLE PROJECTION		©2019 PARAVION TECH. INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY INC.		bleed air shutoff valve	

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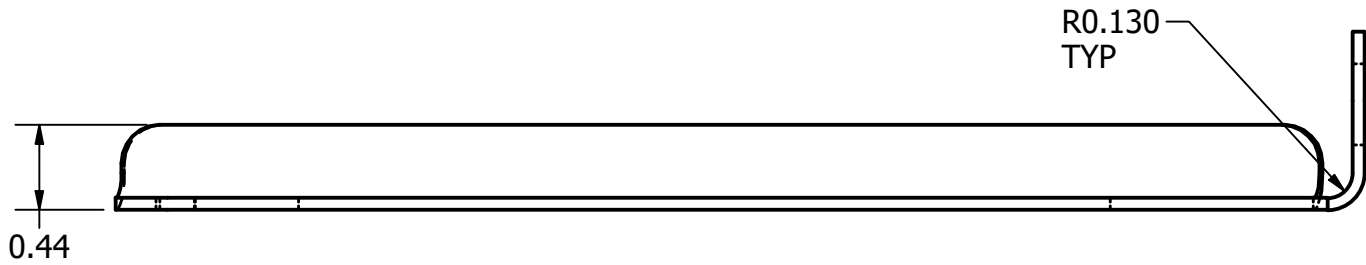
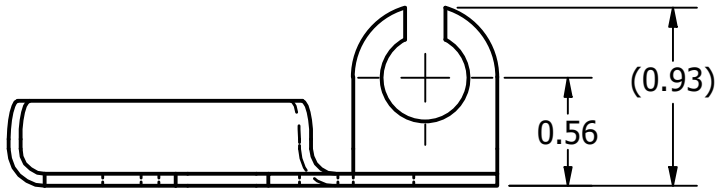
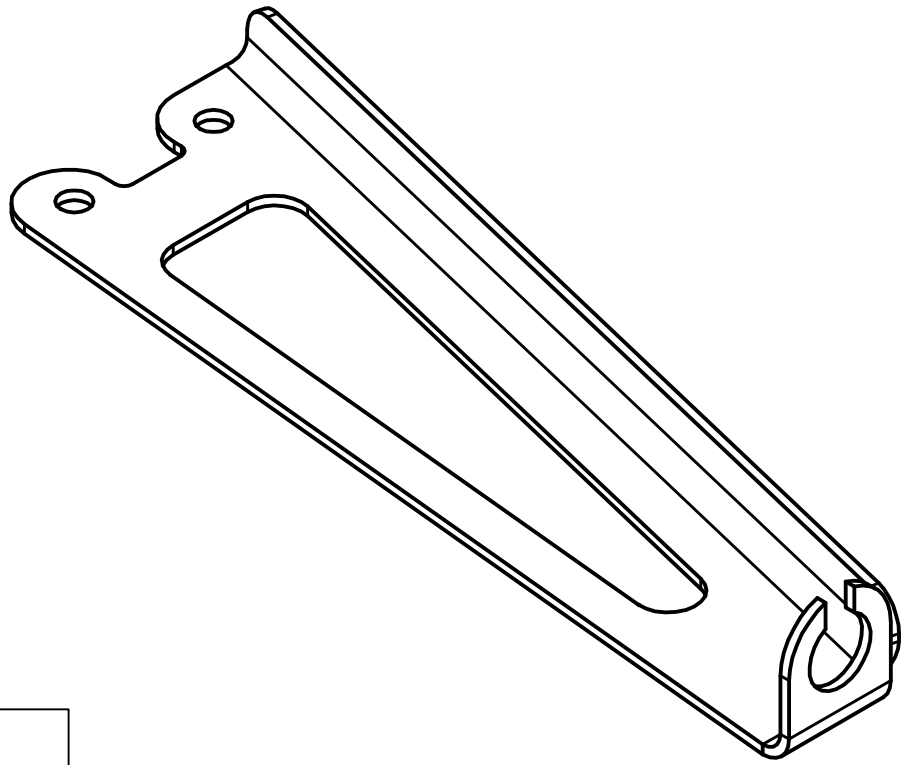
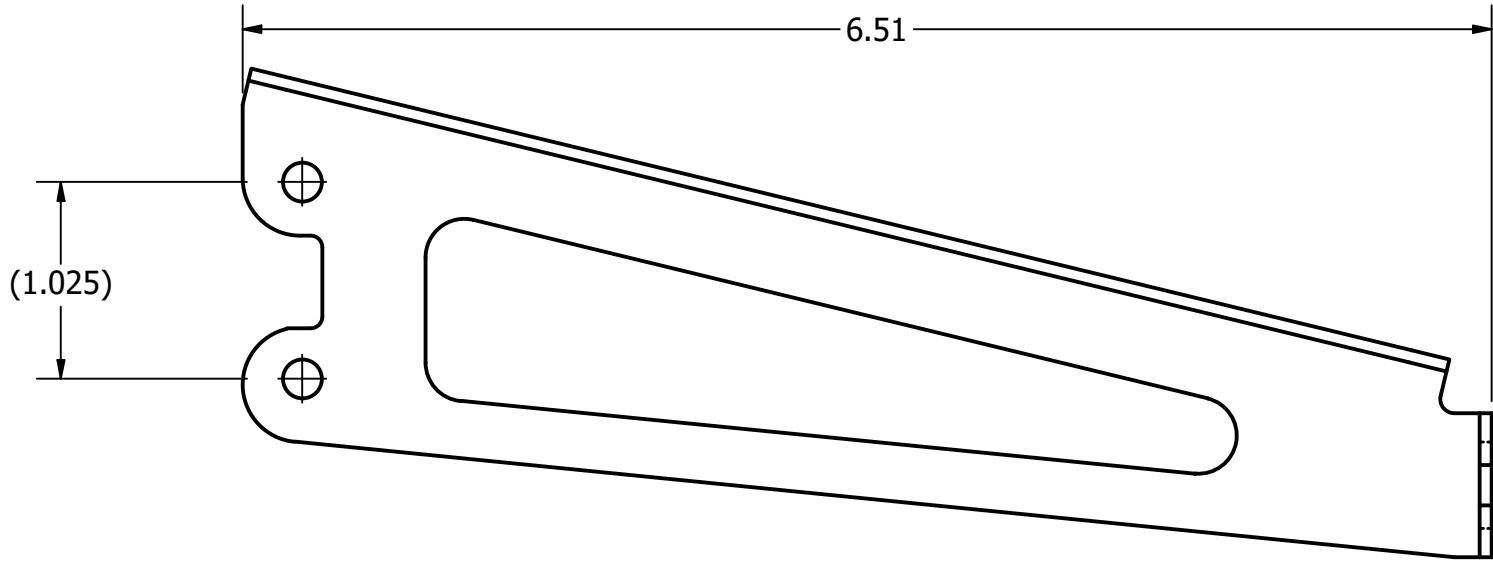
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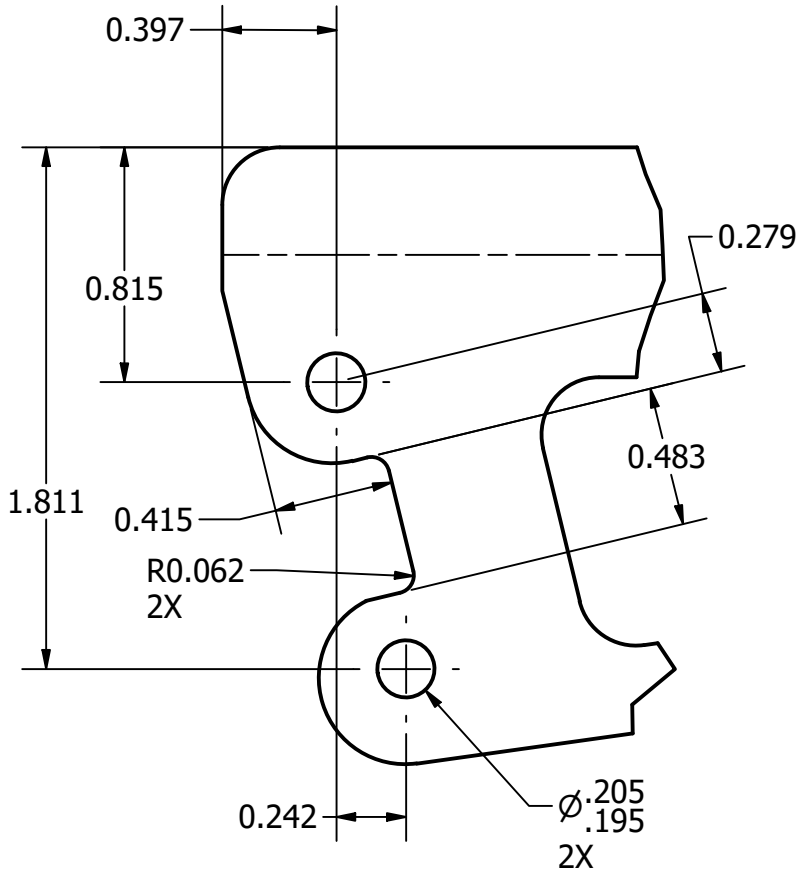
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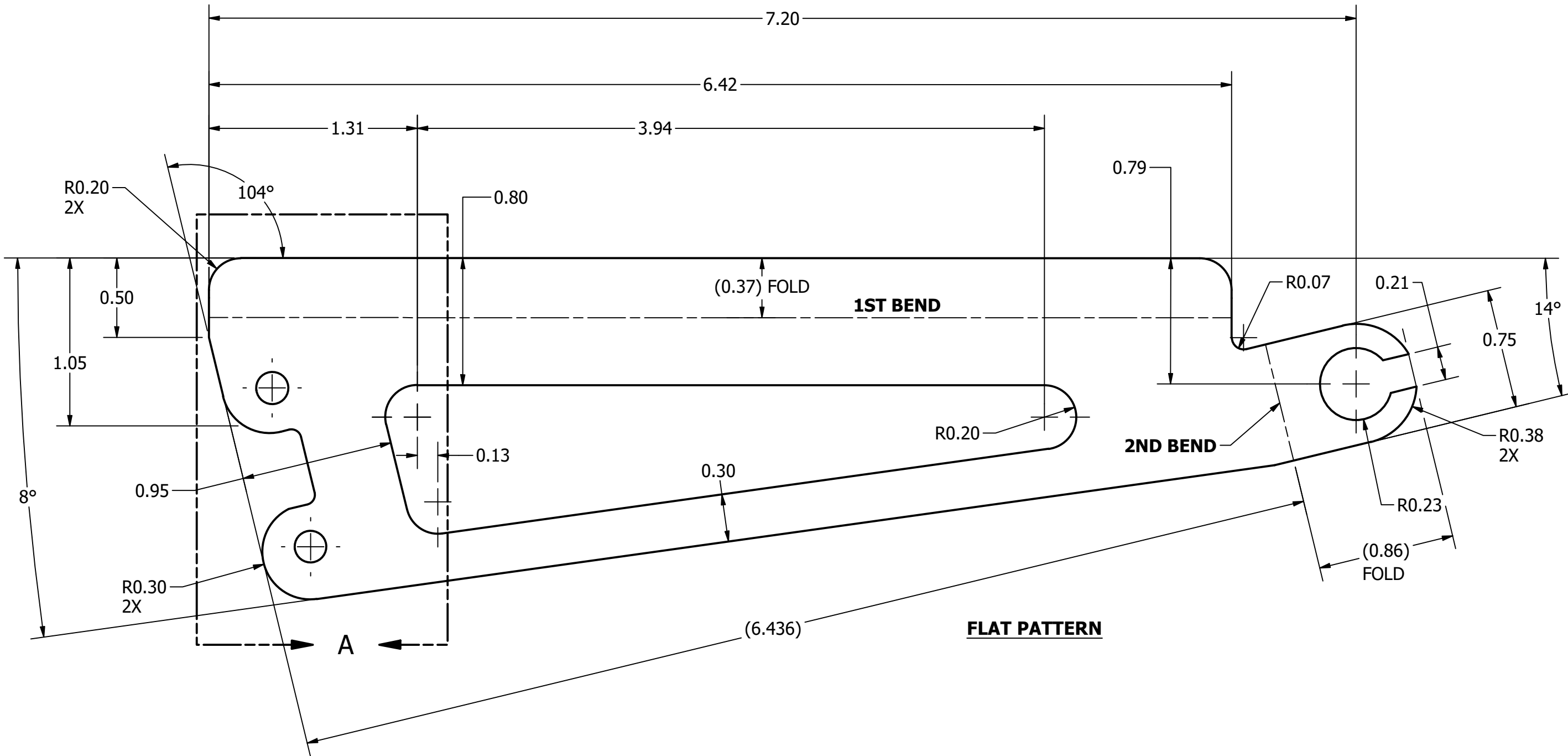
A



BEND CHART		
	1st BEND	2nd BEND
PUNCH	#6	#6
DIE	#2	#2
ANGLE	74°	79°
DIMENSION	0.394	0.880



DETAIL A



-10 BRACKET

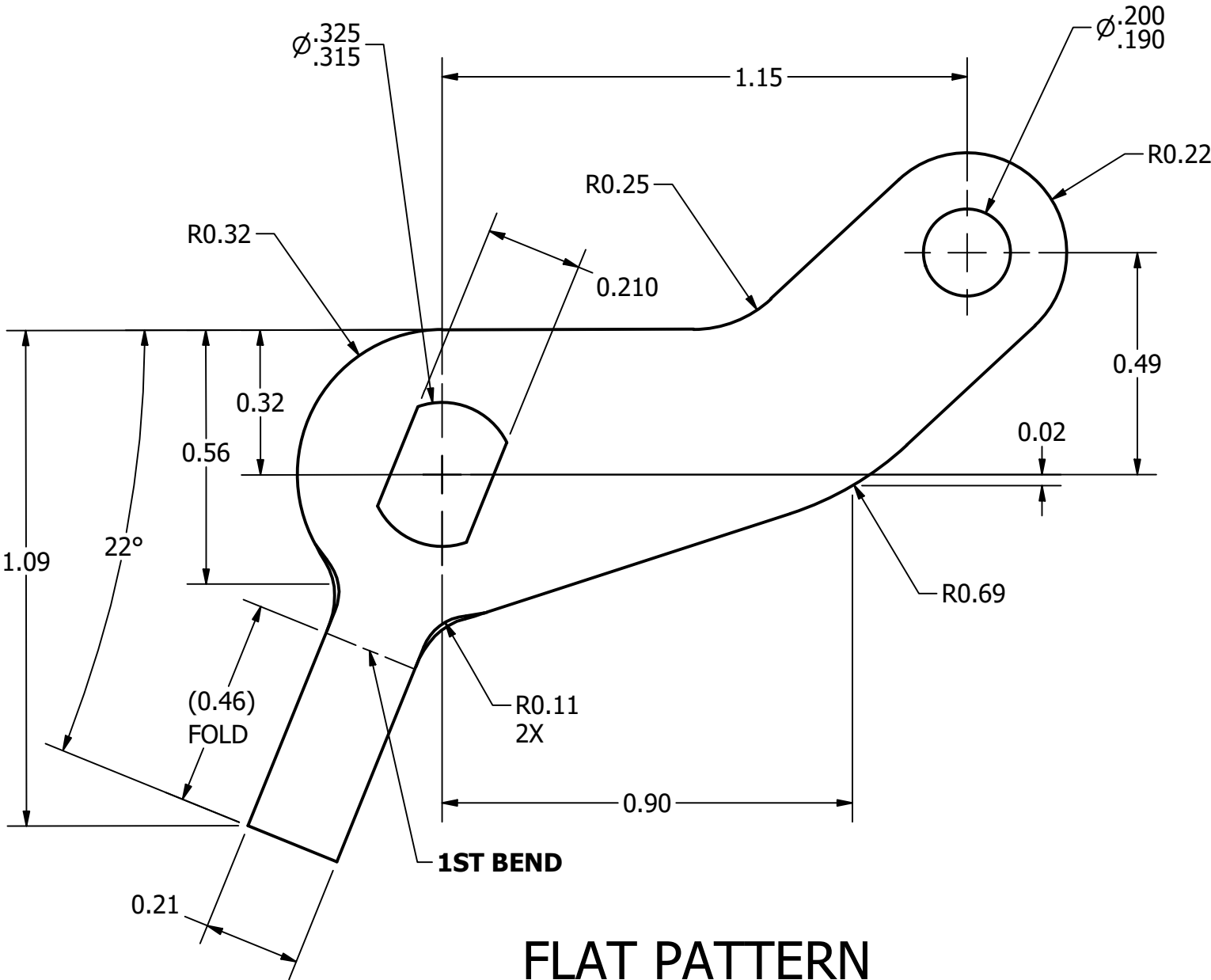
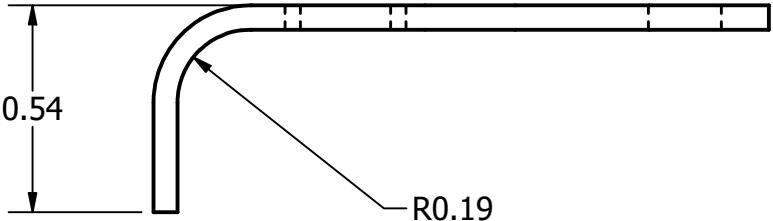
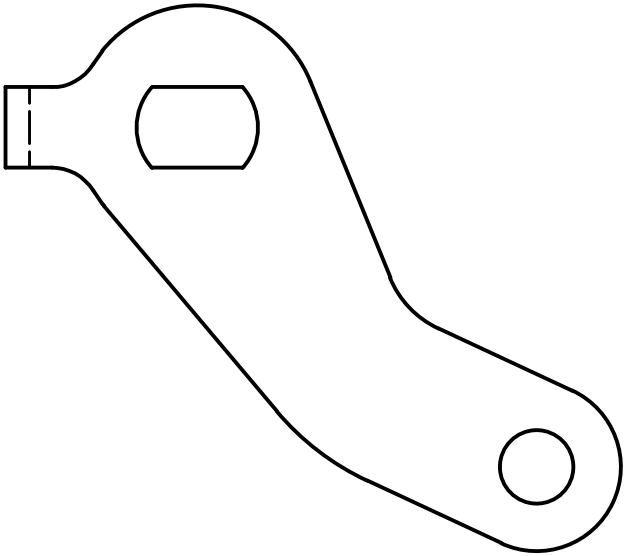
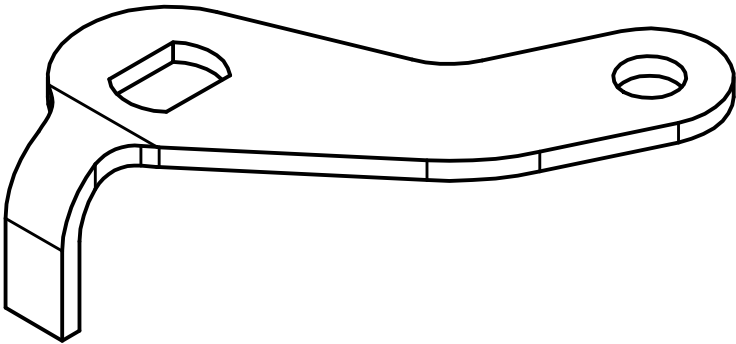
MATERIAL: 7075-O AL SHEET PER UNS A97075 OR EQUIVALENT. HEAT TREAT TO T6 CONDITION AFTER BENDING, BEFORE ANODIZING.
STOCK: 0.063" SHEET
FINISH: ANODIZE PER MIL-A-8625 TYP II, CLASS 1, EXCEPT **OMIT SEALING IN SECTION 3.8.1.2.**
PAINT: PRIMER PER MIL-PRF-23377J TYPE I, CLASS N.
PAINT ADHESION TEST:

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PROTO

Paravion® Technology Inc.		TITLE BLEED AIR SHUTOFF VALVE		DRAWING NUMBER 505H-1009	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XX = ±.05 .XXX = ±.010 ANGLES = ± 1°		DRAWN BY JT	CHK'D BY LS	APRVD. BY JT	DATE 11/16/2015
THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		DO NOT SCALE DRAWING		SHEET 2 OF 8	
3RD ANGLE PROJECTION		©2019 PARAVION TECH. INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY INC.		bleed air shutoff valve	

BEND CHART	
	BEND #1
PUNCH	#10
DIE	#1
ANGLE	90
DIMENSION	0.472



-11 BRACKET

MATERIAL: 301 CRES 1/4 HARD PER AMS 5517 OR EQUIVALENT.
STOCK: 0.063" SHEET
FINISH: PASSIVATE PER ASTM A967.

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PROTO

Paravion [®] Technology Inc.	
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THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A	

TITLE				DRAWING NUMBER	
BLEED AIR SHUTOFF VALVE				505H-1009	
DRAWN BY	CHK'D BY	APRVD. BY	DATE	REV	ECO
JT	LS	JT	11/16/2015	K	
DO NOT SCALE DRAWING				SHEET	
3RD ANGLE PROJECTION				3 OF 8	

bleed air
shutoff valve




-10-32 UNF - 3B ∇ 0.18
2X



-12 BALL VALVE

MAKE FROM ES24000-1 BALL VALVE

Paravion® Technology Inc. DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A	TITLE BLEED AIR SHUTOFF VALVE			DRAWING NUMBER 505H-1009		
	DRAWN BY JT	CHK'D BY LS	APRVD. BY JT	DATE 11/16/2015	REV K	ECO valve
					SHEET 4 OF 8	
	DO NOT SCALE DRAWING ©2019 PARAVION TECH. INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY INC.					

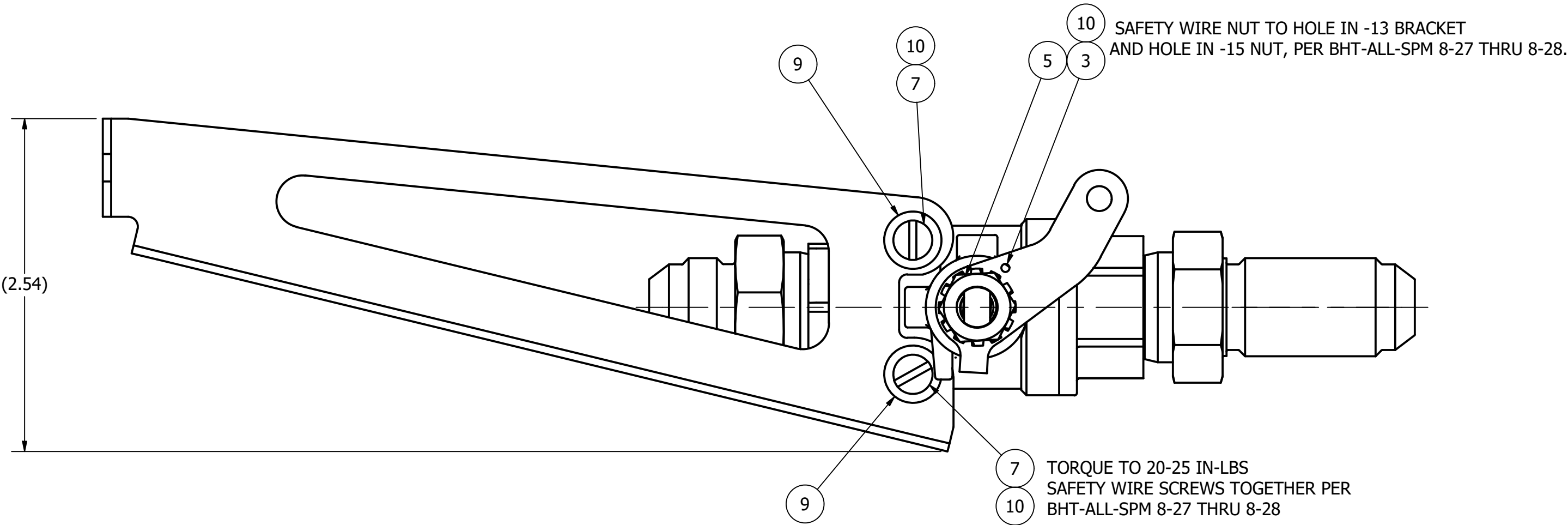
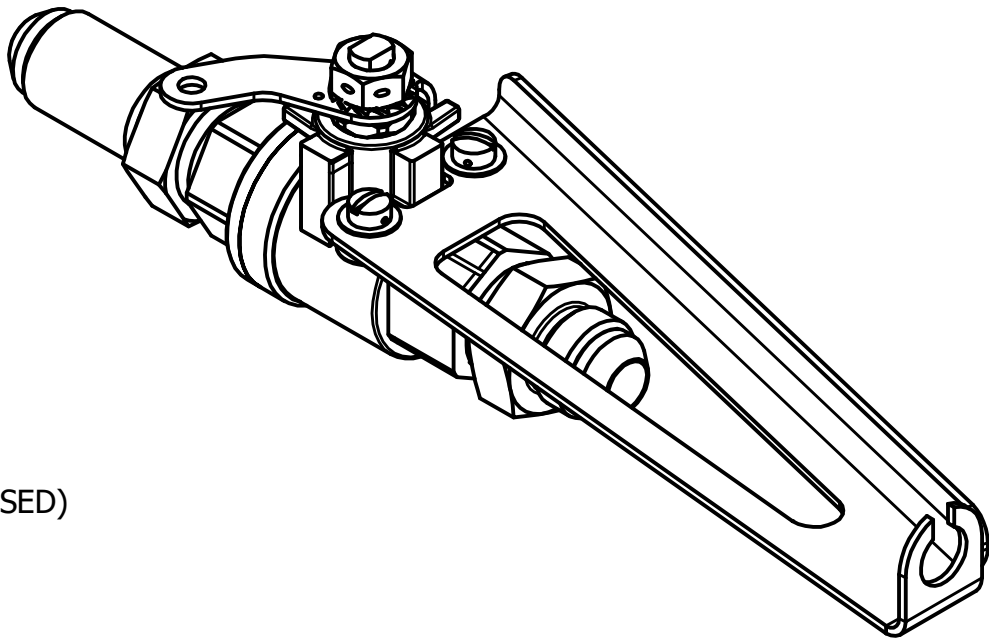
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PROTO

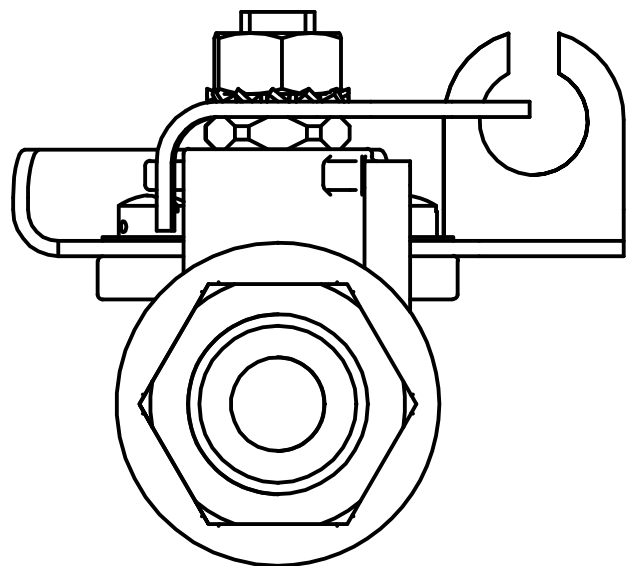
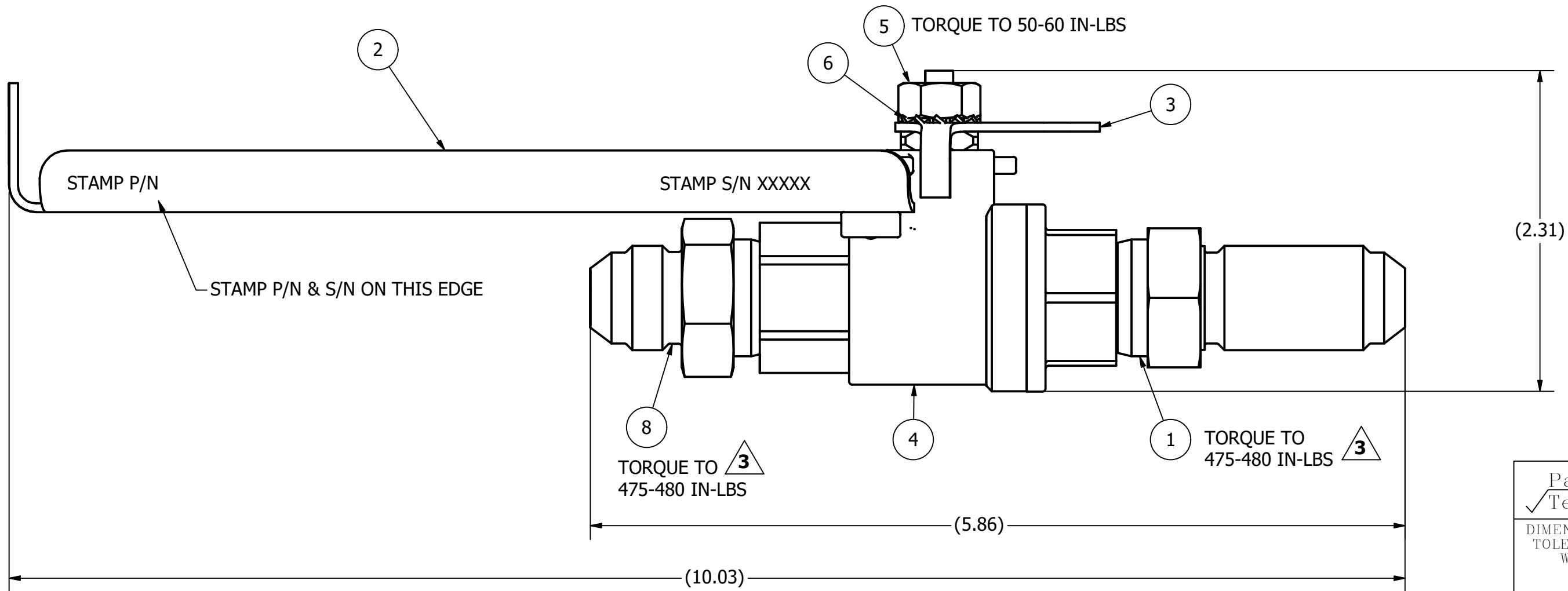
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2	1	505H-1009-10	BRACKET
3	1	505H-1009-13	BRACKET
4	1	505H-1009-14	BALL VALVE
5	1	505H-1009-15	NUT-METRIC
6	1	95060A390	LOCK WASHER-METRIC
7	2	AN502-10-4	SCREW
8	1	FBM2008	UNION
9	2	NAS1149D0316J	WASHER
10	AR	MS20995C32SS	SAFTEY WIRE

NOTES:

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ii. DRY THE SURFACE WITH A CLEAN CLOTH.
iii. REPEAT STEPS i THRU iii OF DRY TAPE TEST.
- 3APPLY PERMATEX ULTRA COPPER #81878 ON FITTING THREADS BEFORE INSTALLING INTO VALVE



-2 VALVE ASSY



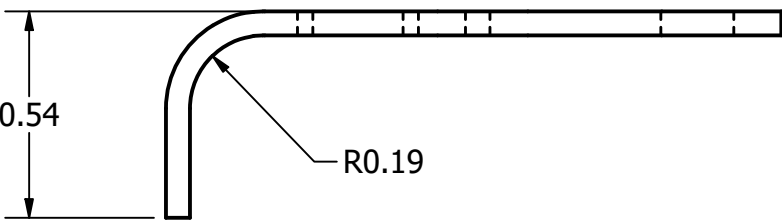
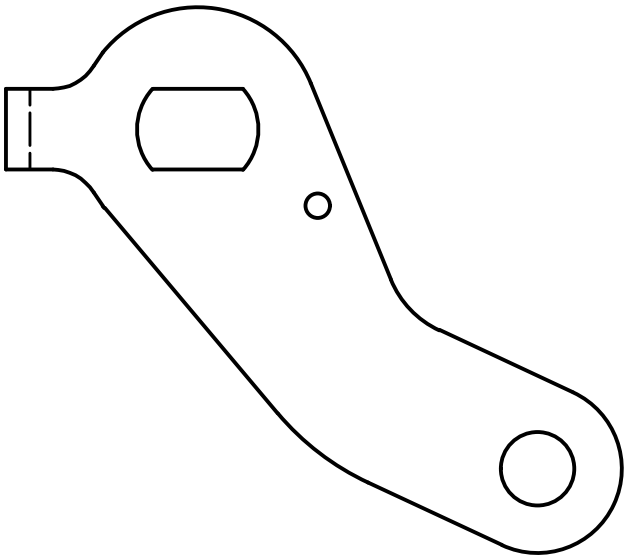
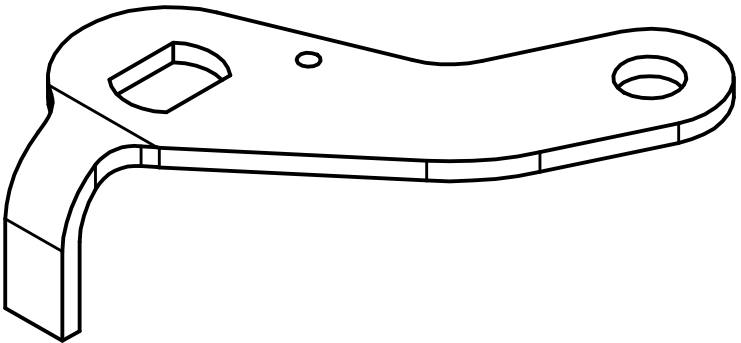
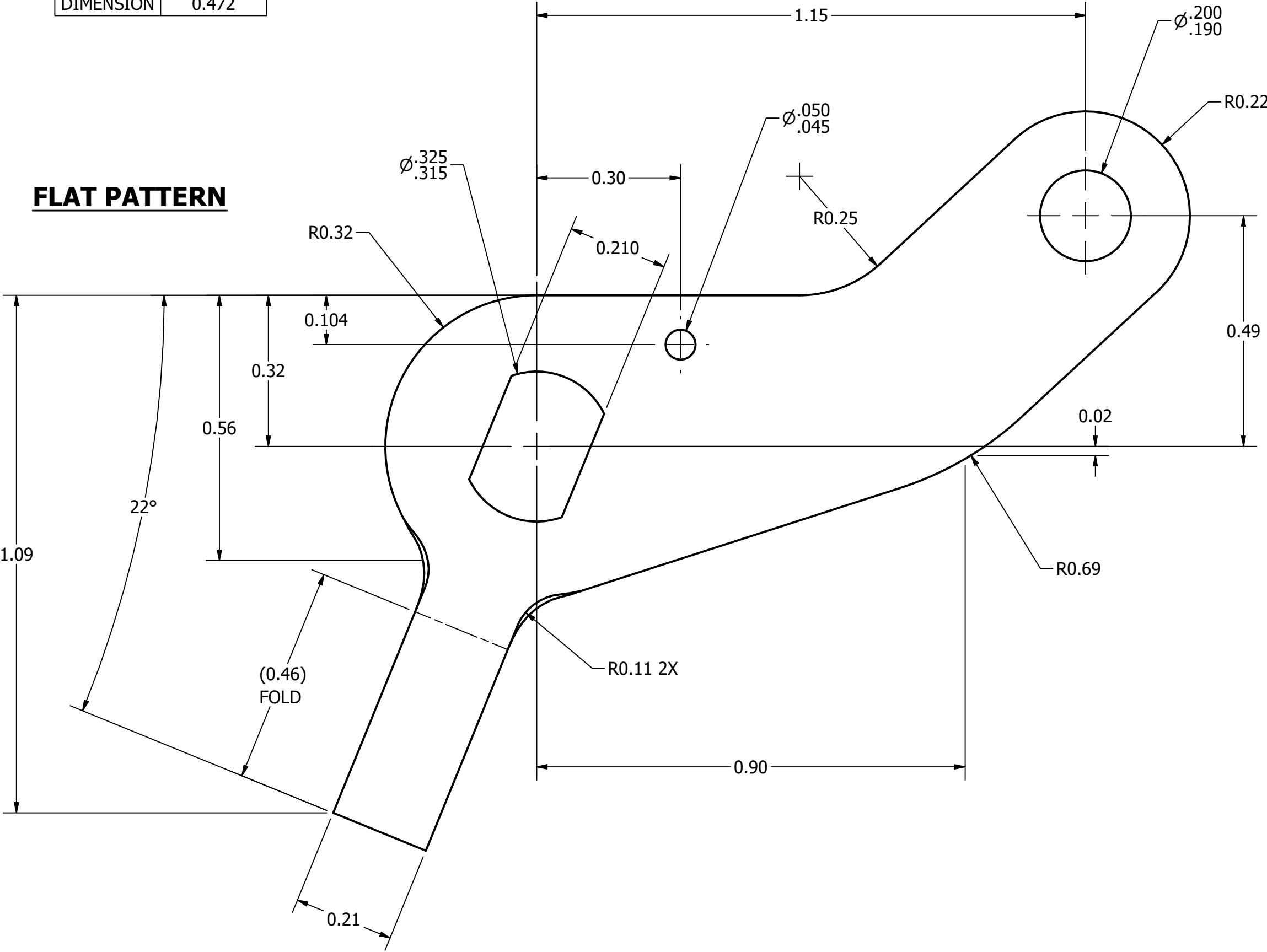
Paravion® Technology Inc.	TITLE BLEED AIR SHUTOFF VALVE				DRAWING NUMBER 505H-1009	
	DRAWN BY JT	CHK'D BY LS	APRVD. BY JT	DATE 11/16/2015	REV K	ECO
	DO NOT SCALE DRAWING				SHEET 5 OF 8	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XX = ±.05 .XXX = ±.010 ANGLES = ± 1°			THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A			3RD ANGLE PROJECTION

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PROTO

BEND CHART	
	BEND #1
PUNCH	#10
DIE	#1
ANGLE	90
DIMENSION	0.472

FLAT PATTERN



-13 BRACKET
MATERIAL: 301 CRES 1/4 HARD PER AMS 5517 OR EQUIVALENT.
STOCK: 0.063" SHEET
FINISH: PASSIVATE PER ASTM A967.

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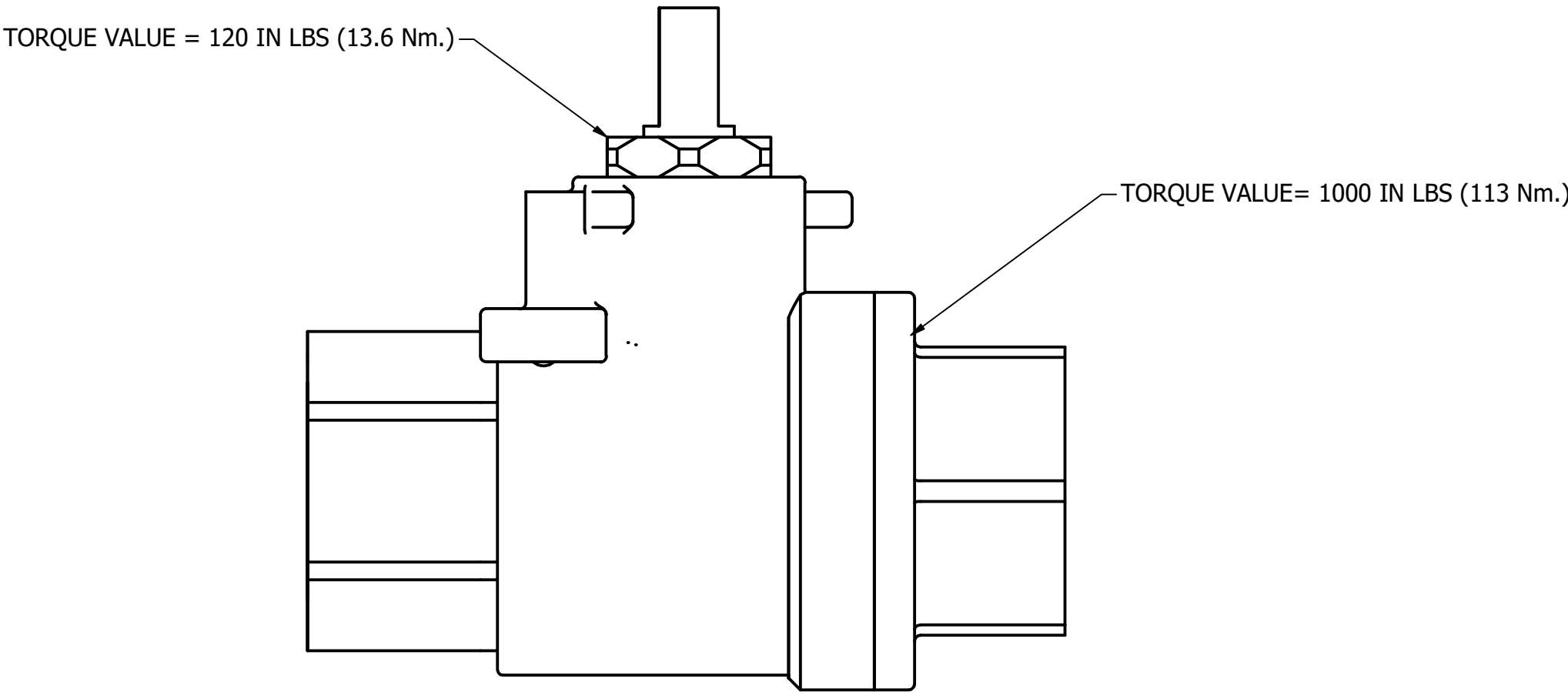
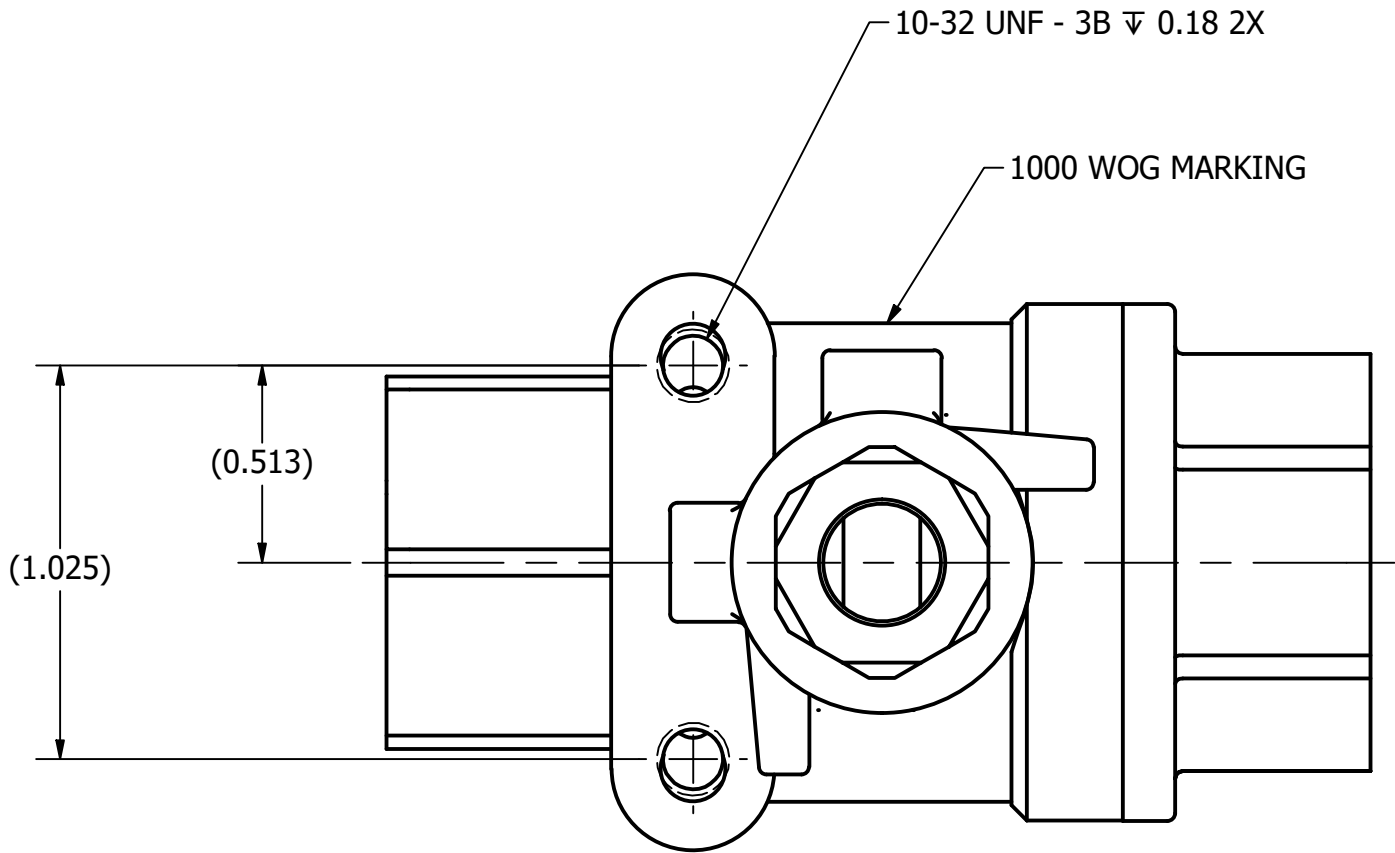
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NOTE:

1. DISASSEMBLE AND REMOVE EXISTING SEALS. REPLACE SEALS WITH P/N 1000091-G-KIT GRAFOIL SEALS.



-14 BALL VALVE

MADE FROM ES24000-2

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THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		DO NOT SCALE DRAWING			SHEET 7 OF 8		
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bleed air
shutoff valve

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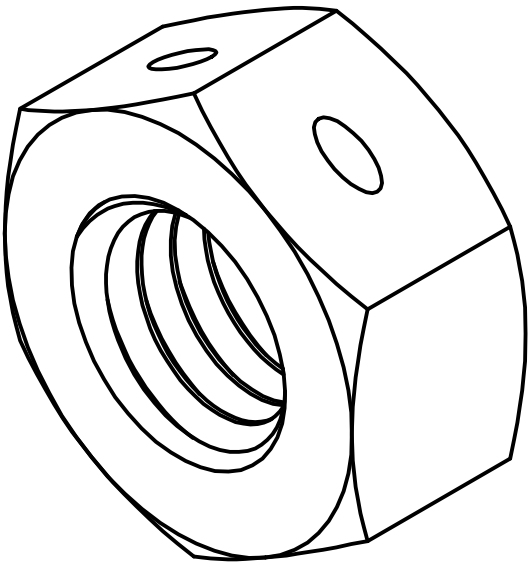
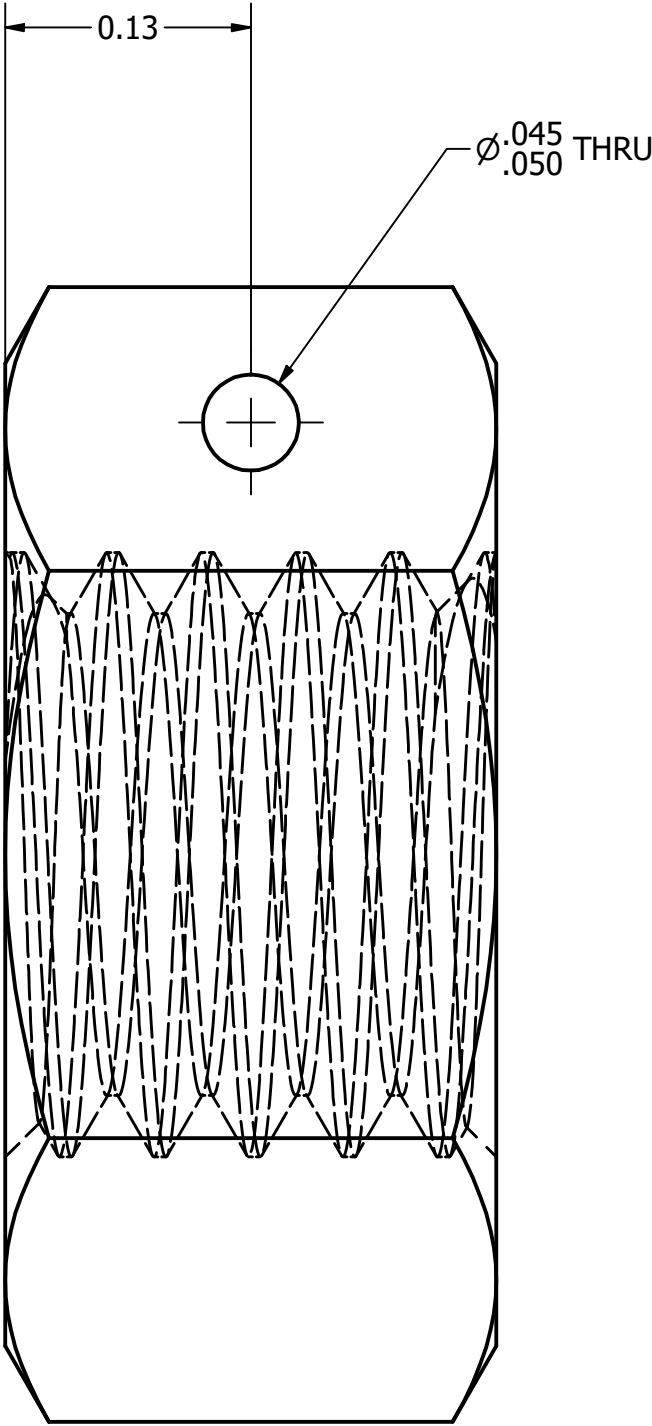
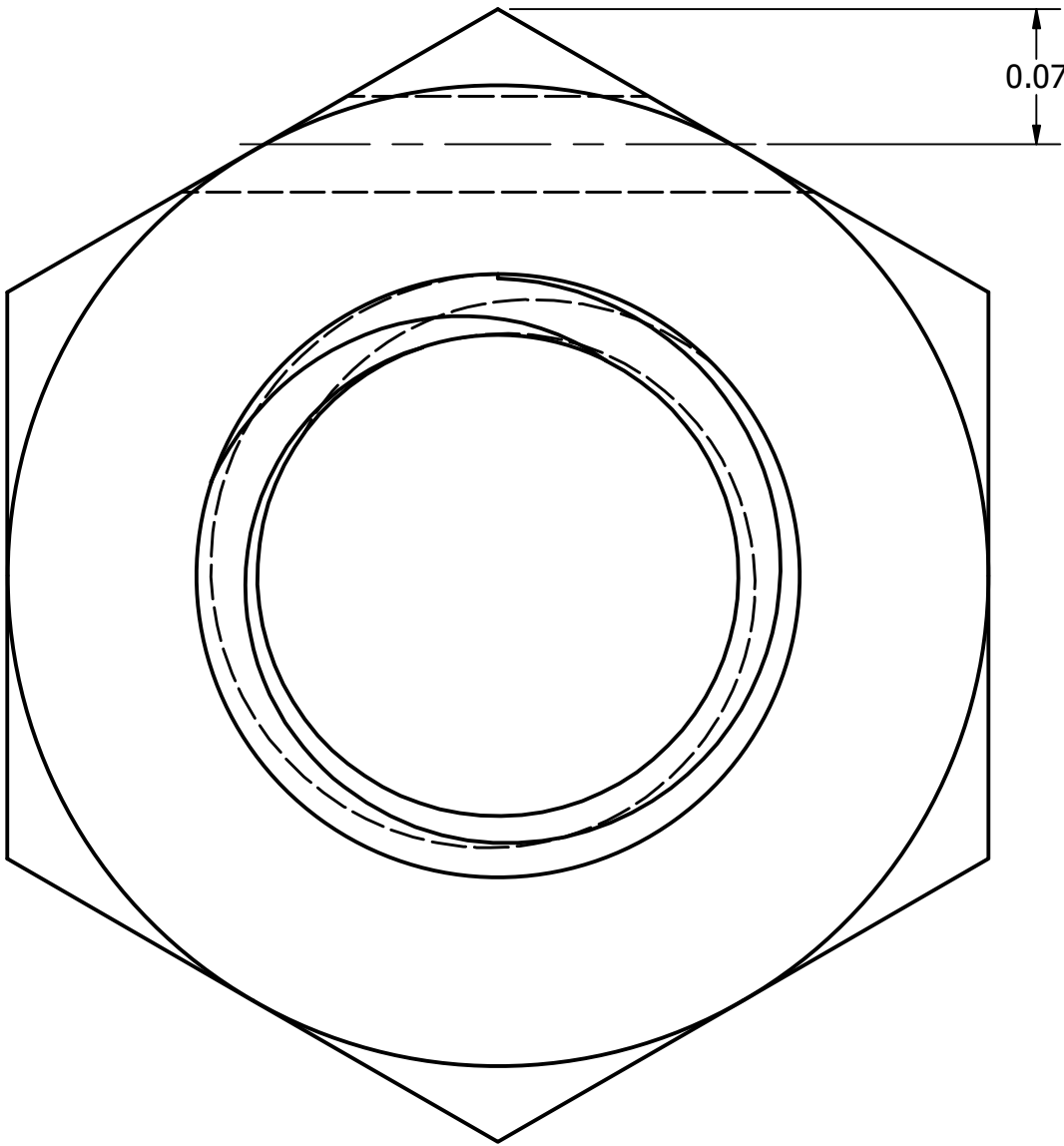
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-15 METRIC HEX NUT

MADE FROM ES39850-1

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bleed air
shutoff valve